



for Rescaling  
Provide new  $V_d$  (capacity in cc)  
Provide new Stroke

$$C_{ur} \text{ scaled} = C_{ur} \frac{\text{Stroke new}}{\text{Stroke old}}$$

$$P_{ME} \text{ scaled} = P_{ME} \cdot \frac{\text{capacity old}}{\text{capacity new}}$$

calc new P<sub>ME</sub>

$$P_{ME} \text{ new} = \frac{10 P_{ME} \cdot \text{capacity new}}{4 \pi}$$

$$P_{new} = \text{Torque new} \cdot \omega \quad (\text{kw})$$

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RPM to  $\omega \Rightarrow \omega = \frac{\text{RPM}}{60} \cdot 2\pi$   
 $\omega$  to RPM  $\Rightarrow \text{RPM} = \frac{60}{2\pi} \cdot \omega$

Torque (Nm) to Power (kw)  $\Rightarrow P = \text{Torque} \cdot \omega$   
 Power (kw) to torque (Nm)  $\Rightarrow T = \frac{P \cdot 1000}{\omega}$

$$ME \text{ (bar)} = \frac{4\pi \cdot FLHV}{\text{capacity} \cdot 10^6} \cdot \frac{FC \cdot 10^{-5}}{3600 \cdot \omega}$$

$$\omega = \frac{\text{RPM}}{60} \cdot 2\pi \cdot \frac{\text{stroke}}{1000}$$

$$ME = \frac{T \cdot 10^{-5} \cdot 4\pi}{\text{capacity} \cdot 10^6} \quad (\text{bar})$$

INPUTS:  
 RPM of original map  
 Power or torque or P<sub>ME</sub> of original map  
 P<sub>ME</sub> or fuel consumption (FC) of original map

SCALARS:  
 stroke [mm]  
 FLHV [kJ/kg]  
 capacity (cm<sup>3</sup>)

~~After Rescaling function~~  
 ~~$= P_{ME} \cdot \text{capacity} \cdot 10^{-6}$~~   
 ~~$10^{-5} \cdot 4 \cdot \pi$~~

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Vectors

$$\omega = \frac{n \cdot \pi}{60} \cdot 2 \pi \text{ [rad/sec]}$$

$RPM$  or  $RPM_{norm}$  (~~1.2~~). In case  $RPM_{norm}$  then  $RPM = RPM_{norm} \cdot (RPM_{rated} - RPM_{idle}) + RPM_{idle}$

Power or Power<sub>norm</sub> or Torque or  $PME$  (bar)

In case  $P_{norm}$  then  $P = P_{norm} \cdot P_{max}$  (kW)

In case Power then  $T = \frac{Power \cdot 1000}{\omega}$  (Nm)

In case  $T$  (Nm) then

$$PME = \frac{\omega}{Torque \cdot 10^{-5} \cdot 4 \pi} \text{ [bar]}$$

capacity  $10^{-6}$  ife

Fuel consumption (g/h) or Norm fuel consum.

In case  $FC_{norm}$  then  $FC = FC_{norm} \cdot P_{max}$

$$FC = \frac{4 \pi \cdot F_{LHV} \cdot FC \cdot 10^{-5}}{Capacity} \text{ [bar]}$$

Capacity  $3000 \cdot \omega$

$$C_{in} = \frac{P_{PM}}{60} \cdot 2 \cdot \frac{Stroke}{1000} \text{ [m/sec]}$$

Scalars

First step: stroke  $[mm]$ , capacity  $[cm^3]$ ,  $F_{LHV}$  [kJ/kg], In case normalized values are provided also  $P_{max}$ ,  $N_{idle}$  ( $RPM$ ),  $N_{rated}$  ( $RPM$ )!

for rescaling: capacity rescaled (cc), Norm  $P_{idle}$ , new  $P_{rated}$ .